

Fig. A Effect of Additive Injection Level

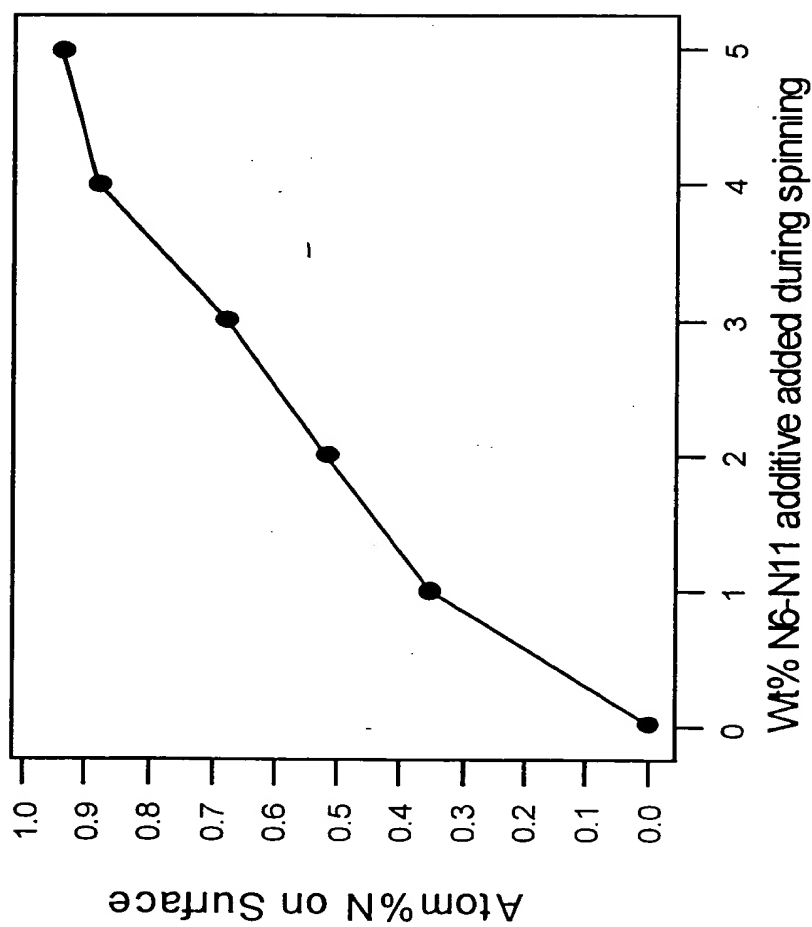
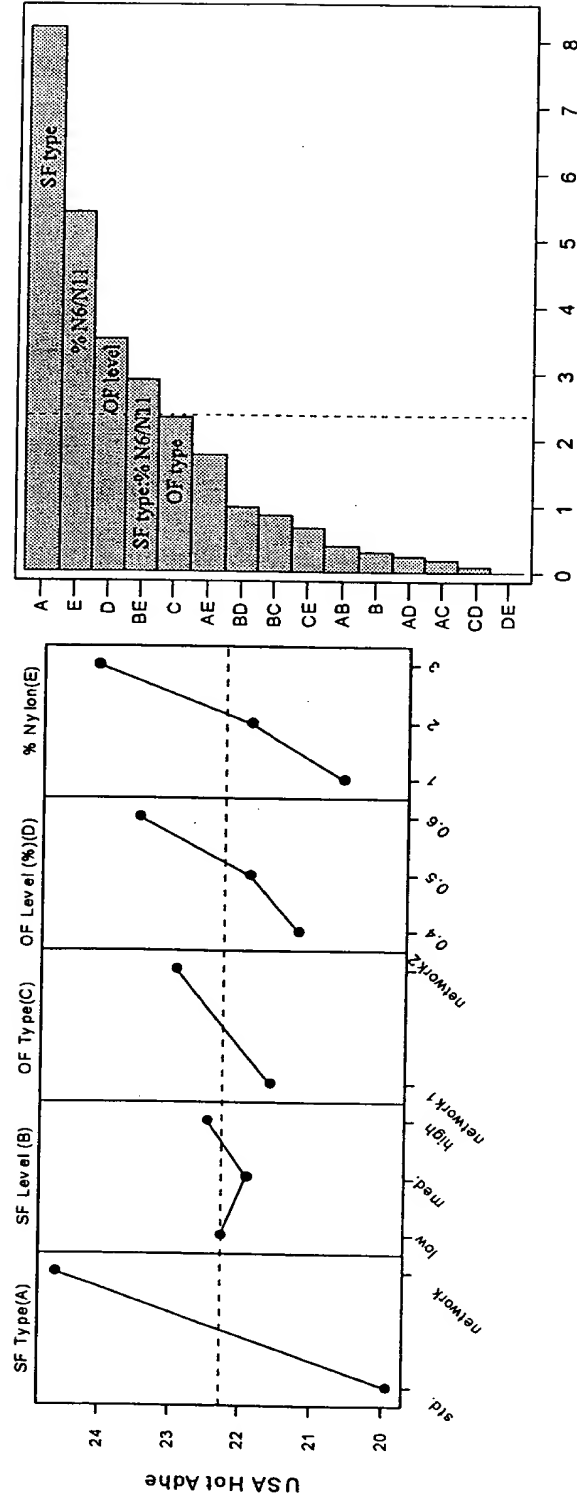
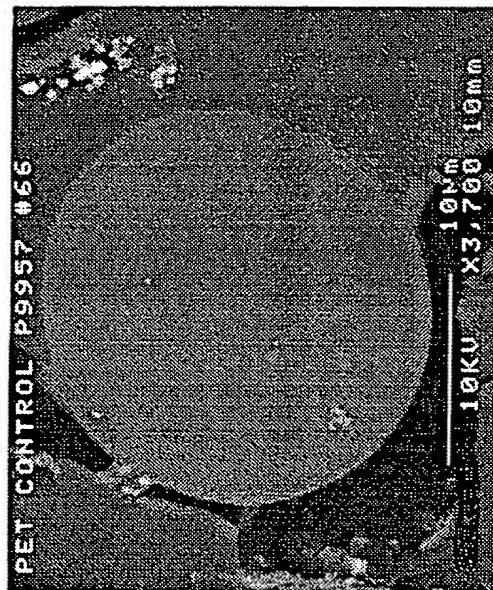
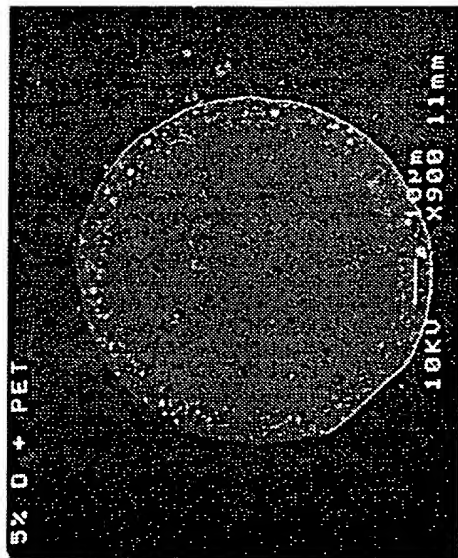


Fig. B DOE results define system robustness





PET



CTB-  
modified  
PET

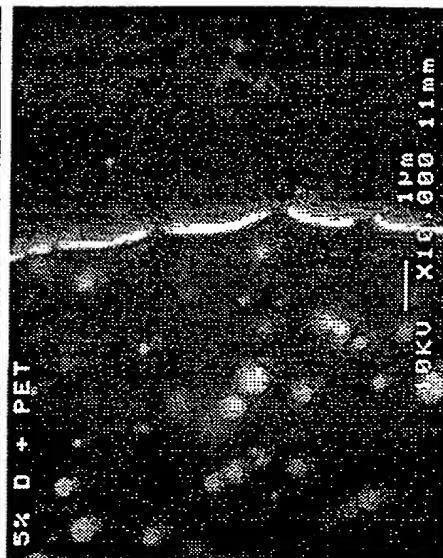


Fig. C. SEM Micrograph

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Fig. D Bi-component Spinnerette Assembly

